

Work Order ID 127891

Friday, December 19, 2014 9:58:28 AM

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Item ID: D3245-042 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Access Panel Assembly RH
 Start Date: 12/17/2014 Start Qty: 9.00 ***9*** Cust Item ID:
 Required Date: 12/17/2014 Req'd Qty: 9.00 ***9*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 12-12-19 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3245	D ✓								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.00							
Small Fab	Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, be careful when countersinking...mat'l very thin								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
36
9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>St491</u>	0.00				9			
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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DAS
06
9-09

15/1/29 AD

HB-1-29

Picklist Print

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Parent Item: D3245-042

D3245-042

Parent Item Name: Access Panel Assembly RH

Start Date: 12/17/2014

Required Date: 12/17/2014

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245-2 *D3245-2* Panel		Manufactured	No			110	Each	2.0000	1	9		15/01/28	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST490				2					
					103552			2					
D3245-5 *D3245-5* Door		Manufactured	No			110	Each	7.0000	1	9		15/01/28	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				GA				7					
					106007			3					
					116788			4					
2350-18-C3Y *2350-18-C3Y* Rigid Receptacle		Purchased	No			110	Each	118.0000	8	72		15/01/28	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST568				118					
					19688			20					
					M128047			98					

3126283 (9x)

3128382 (2x)

34

72

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Parent Item: D3245-042

D3245-042

Parent Item Name: Access Panel Assembly RH

Start Date: 12/17/2014

Required Date: 12/17/2014

Start Qty: 9.00

Required Qty: 9.00

MS20427M3-3

Purchased

No

110

Each

1,853.000

16

144

MS20427M3-3

Rivet

DAS
36
9-89

15/01/28

Location

Loc Qty

Loc Code

GA

21

m129864

21

ST311

1832

m130922

1832

144

MS20615M3-3

Purchased

No

110

Each

0.0000

9

81

MS20615M3-3

Rivet

DAS
36
9-89

15/01/28

M131340
814